



# IFS PACsecure Product Examples Chart

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## General information

This chart provides examples of products and their allocation for IFS PACsecure version 2 product scopes. These examples provide keys to understand the proper allocation of products and this list does not claim to be exhaustive.

Product scope	Product examples
1. Flexible plastic	Bags, liners, shrink wrap, stretch film, shrink sleeves, pouches, films, lidding films, straws, labels, multilayer films, etc.
2. Rigid plastic	Bottles, jars, tubs, thermoformed trays, blisters, rigid containers, caps, closures, etc.
3. Paper and board	Corrugated products (e.g., boxes, trays, bulks containers, sheets, displays, etc.), kraft paper products (e.g. labels, boxes, bags, wrapping, liners, etc.), paperboard products (e.g. boxes, trays, sheets, displays, etc.), paper (e.g. labels, bags, wrapping, etc.), paper products (e.g. paper used as a ham separator, etc.).
4. Metals and alloys	Pipes, cans, drums, pails, tubes, open trays, caps, closures, etc.
5. Glass and ceramic	Bottles, jars, flasks, dropper bottles, ampoules, vessels, etc.
6. Other natural materials	Wood, clay, cork, rubber, jute, textiles, banana leaves, etc.
7. Other packaging components	Inks, dyes, adhesives, pigments, varnishes, stabilizers, coatings, waxes, resins, silicones, etc.

## Clarification for multi-component packaging materials

Multi-component packaging materials shall be assigned based on the substrate that is the “main component of the material”.

The main component of the material is the component presented in the highest percentage by weight. In the case of 2 or more components representing the highest weight, the main component will be the one with the higher density. Examples of multi-component packaging materials are poly-coated board paper, aluminium composite film bags, capsules, multilayer films, valves, lids/caps, etc.